



## Molecular Crystals and Liquid Crystals Science and Technology. Section A. Molecular Crystals and Liquid Crystals

Publication details, including instructions for authors and  
subscription information:

<http://www.tandfonline.com/loi/gmcl19>

### Thermal and Photochemical Origin of Carbonyl Group Defects in Poly-(P- Phenylenevinylene)

Fotios Papadimitrakopoulos<sup>a</sup>, Ming Yan<sup>a</sup>, Lewis J. Rothberg<sup>a</sup>,  
Howard E. Katz<sup>a</sup>, Edwin A. Chandross<sup>a</sup> & Mary E. Galvin<sup>a</sup>

<sup>a</sup> AT&T Bell Laboratories, Murray Hill, NJ, 07974

Version of record first published: 04 Oct 2006.

To cite this article: Fotios Papadimitrakopoulos, Ming Yan, Lewis J. Rothberg, Howard E. Katz, Edwin A. Chandross & Mary E. Galvin (1994): Thermal and Photochemical Origin of Carbonyl Group Defects in Poly-(P-Phenylenevinylene), Molecular Crystals and Liquid Crystals Science and Technology. Section A. Molecular Crystals and Liquid Crystals, 256:1, 663-669

To link to this article: <http://dx.doi.org/10.1080/10587259408039307>

PLEASE SCROLL DOWN FOR ARTICLE

Full terms and conditions of use: <http://www.tandfonline.com/page/terms-and-conditions>

This article may be used for research, teaching, and private study purposes. Any substantial or systematic reproduction, redistribution, reselling, loan, sub-licensing, systematic supply, or distribution in any form to anyone is expressly forbidden.

The publisher does not give any warranty express or implied or make any representation that the contents will be complete or accurate or up to date. The accuracy of any instructions, formulae, and drug doses should be independently verified with primary sources. The publisher shall not be liable for any loss, actions, claims, proceedings, demand, or costs or damages whatsoever or howsoever caused arising directly or indirectly in connection with or arising out of the use of this material.

## THERMAL AND PHOTOCHEMICAL ORIGIN OF CARBONYL GROUP DEFECTS IN POLY-(*P*-PHENYLENEVINYLENE)

FOTIOS PAPADIMITRAKOPOULOS, MING YAN, LEWIS J. ROTHBERG,  
HOWARD E. KATZ, EDWIN A. CHANDROSS and MARY E. GALVIN  
AT&T Bell Laboratories, Murray Hill, NJ, 07974.

**Abstract** The thermal stability of poly(*p*-phenylenevinylene) (PPV), along with its ability to form flexible devices, has sparked a considerable amount of research in the area of polymer light emitting diodes (LEDs). The presence of carbonyl groups as defects in the PPV structure has been reported elsewhere.<sup>1</sup> An increase in carbonyl groups correlates well with a dramatic reduction in the photoluminescence and electroluminescence of this polymer. We have discovered that these carbonyl defects can be introduced thermally as well as photochemically. This paper reports the mechanisms for the thermal and photochemical oxidation of PPV. Although PPV is thermally quite stable, its hydroxy containing defects present in the precursor polymer are very susceptible to reaction with traces of oxygen at the elevated temperatures used in thermal conversion, resulting in the formation of ketone based carbonyl impurities. In addition, pristine PPV is very unstable in the presence of light and oxygen. The photooxidation of PPV involves the cleavage of the vinyl double bond and the formation of terminal aldehyde groups. These results have important implications for the stability of this polymer in LEDs, where elevated temperatures or light create highly reactive charged species.

### INTRODUCTION

The 1990 discovery of poly(*p*-phenylenevinylene) (PPV) based light emitting diodes<sup>2</sup> (LEDs) has triggered a considerable amount of research on polymeric light emitters. Although much of the work has concentrated on device improvement and new light emitting polymers,<sup>3</sup> little effort has focused on a fundamental understanding of the interplay between polymer synthesis, polymer defects and luminescence.<sup>4</sup> The insoluble and intractable nature of PPV requires a two step synthesis.<sup>5</sup> First, a soluble precursor polymer is made, followed by thermal conversion of the precursor at elevated temperatures in vacuum or under an inert atmosphere such as argon. The generation of carbonyl groups during thermal conversion in the presence of oxygen has been reported by Murase et al.<sup>6</sup> to result in shorter conjugation and lower conductivity. Ultraviolet irradiation in air has also been reported to lead to carbonyl formation and decreased fluorescence.<sup>7</sup>

Realizing the critical role of carbonyl groups as effective photoluminescence (PL) quenchers, much of our early work concentrated on minimizing their formation.<sup>1</sup> For this reason, the thermal conversion of the precursor was performed under a reducing atmosphere (a commercial grade forming gas with 85% nitrogen and 15% hydrogen) to generate a high quality PPV sample, with a five fold improvement in the PL yield<sup>1</sup> and PL decay lifetime<sup>8</sup>, and a ten fold increase in the electroluminescence (EL) yield.<sup>1</sup> Companion studies show that many literature results in PPV can be explained on the basis of oxidation defects.<sup>8,9</sup>

Here we report the infrared (IR) analysis and mechanisms for the carbonyl formation mentioned above. We show that the concentration of carbonyl impurities as created by thermal and photochemical oxidation mechanisms relates inversely to the PL of PPV. Issues such as the effects of the conversion atmosphere and conjugation as well as electroluminescent device lifetime are discussed in light of the present results.

## EXPERIMENTAL

**Materials** - All chemicals were obtained from Aldrich. The reaction and spinning solvents were bubbled overnight with argon which had been passed over Oxiclear catalyst (Fisher Scientific) and molecular sieves. The synthesis of the PPV precursor has been described elsewhere<sup>1</sup> Thin films (~1000 Å) of the precursor polymer were prepared by spinning a 1% methanol solution of the precursor onto fused silica slides and double polished (100) silicon wafers.

**Thermal Conversion** - Thermal conversion of the precursor to PPV was performed in an oven at elevated temperatures (200 - 300 °C) in a continual purge with one of the following atmospheres. Gas purities are as provided by the supplier.

i) Industrial Research Grade Argon - 99.997% purity - more than 1 ppm O<sub>2</sub> content.<sup>10</sup>

ii) Forming Gas - a mixture of 85% N<sub>2</sub> of 99.998% purity and more than 1 ppm O<sub>2</sub> with 15% hydrogen of 99.5% purity and more than 10 ppm O<sub>2</sub>.<sup>10</sup>

In order to ensure reproducible results, the oven temperature was kept at  $\pm 1$  °C with respect to the following ramp and soak program of a programmable temperature controller (25 °C for 1 hr followed by a 5 hr increase to the conv. temp. which was maintained for 6 hr). The initial purging and slow heating ramps were introduced in order to allow residual methanol to evaporate slowly. This should minimize the reaction of methanol with the precursor polymer.<sup>11</sup>

**Characterization Techniques** - Infrared (IR) spectroscopic data were obtained from a Mattson RS-1 Fourier transform infrared spectrometer using a liquid N<sub>2</sub> cooled wide-

band HgCdTe detector at  $4\text{ cm}^{-1}$  resolution. The sample was on a silicon substrate and was held at 45 degrees with respect to the incident IR beam in order to increase the sampling path-length and to eliminate the interference fringes from the double polished wafer.

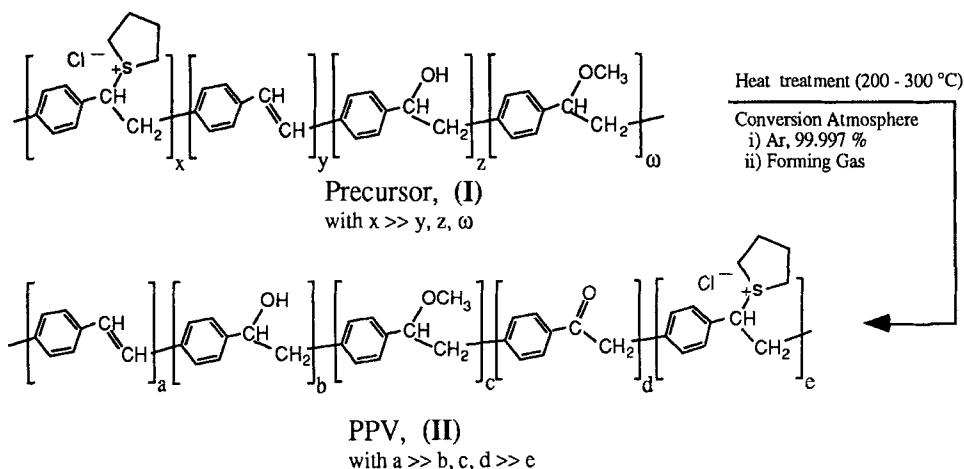
Fluorescence data were obtained from a Spex Fluorolog-2 spectrofluorometer with a Xe lamp as a source and a GaAs photomultiplier detector. Front face fluorescence data were collected on  $1000\text{ \AA}$  PPV films on silicon, which were loaded into a 1 mm thick quartz cuvette under  $\text{N}_2$ . The excitation wavelength was 400 nm. Correction for thickness variations (c.a.  $150\text{ \AA}$ ) was made using thickness values measured on a Dektak profilometer. UV-VIS absorption spectra were obtained with a Hewlett Packard 8425A diode array spectrometer from  $1000\text{ \AA}$  PPV films made on fused silica slides.

For the photooxidation experiments, we used a variety of light sources that cover the entire absorption envelope of PPV. The photooxidation data presented here, were obtained with a blue-green filtered Xe lamp, although these results are essentially the same for a 248 nm excimer laser and a 400 nm HeCd laser. The light power for the Xe lamp was measured with a Coherent 2010 power meter to be about  $10\text{ mW/cm}^2$ .

## RESULTS AND DISCUSSION

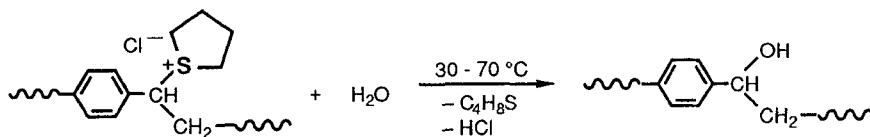
**Thermal oxidation** - The state of chemical purity of PPV, synthesized via the precursor polymer pyrolysis route has been addressed by other researchers.<sup>4-6</sup> Scheme I illustrates the chemical composition of the precursor polymer (I) and thermally converted PPV (II), based on IR, X-ray photoelectron spectroscopy (XPS), Rutherford back scattering (RBS) and Secondary ion mass spectroscopy (SIMS) analysis. FTIR analysis of the precursor (I) indicate the absence of carbonyl groups, providing the synthesis is performed in the absence of UV and blue light.<sup>7</sup> During the thermal conversion of the precursor (I) to PPV (II) a number of eliminations have been reported to occur. The tetrahydrothiophene unit is almost completely eliminated at  $200\text{ }^\circ\text{C}$  for these  $1000\text{ \AA}$  films, resulting in sulfur concentration of less than 0.006 atomic %. The hydroxy groups require much higher temperatures ( $>250\text{ }^\circ\text{C}$ ) to eliminate.<sup>5</sup> According to Burn *et al.*,<sup>11a</sup> the elimination of the methoxy groups generally requires the addition of HCl catalyst. Some HCl is, however, generated during the elimination of tetrahydrothiophene that may contribute slightly to methoxy elimination.<sup>11,1</sup>

The two likely sources of carbonyl groups in PPV (II) are the double bonds and the hydroxy (OH) groups. Both have been reported to be oxidatively sensitive in other organic compounds.<sup>12,13</sup> Prolonged exposure (for more than two days) in Ar 99.997%,



Scheme I. Chemical structure and defects of PPV (II) and its precursor (I)

at 300 °C, of a sample previously converted at 300 °C in forming gas, showed insignificant increase of carbonyl content, indicating that the vinyl bonds are quite stable up to 300 °C. On the other hand, the same experiment with a sample first converted in forming gas at 200 °C, showed substantial increase of carbonyl content. The above data suggest that the OH groups are the source of carbonyl groups, since the 200 °C converted sample contains more OH groups than the 300 °C one.<sup>1</sup> In light of these results we investigated the conditions that maximize the OH content. Similar to the methoxy substitution reported by Halliday *et al.*,<sup>11b</sup> careful heating of the precursor in its aqueous solution facilitates nucleophilic substitution. This reaction



proceeds slowly below 50 °C, while above 60 °C, the solution gels within a few hours. Figure 1a shows that both hydroxy and carbonyl content in the 300 °C converted polymer increase as a function of thermal treatment of the aqueous precursor solution at 50 °C. The decrease in the integrated photoluminescence caused by carbonyl formation<sup>1,9</sup> is shown in Figure 1b.

This decrease is in agreement with previous findings.<sup>1</sup> The small but reproducible blue shift of the PL spectrum, caused by the increase of OH content, indicates a smaller average conjugation length. According to Zhang *et al.*,<sup>14</sup> the decreased conjugation length should increase the luminescence due to the decreased exciton mobility to quenching sites. The present data indicate the opposite because the increased quenching site concentration overpowers the decreased exciton mobility.

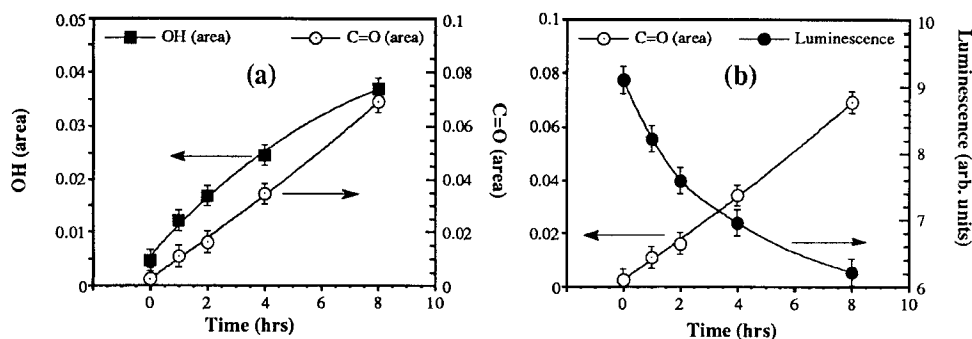


Figure 1. Hydroxy, carbonyl and integrated photoluminescence of  $\sim 1000$  Å PPV films converted at 300 °C in Forming gas, as a function of thermal treatment of the aqueous precursor solution at 50 °C.

**Photochemical oxidation** - The photochemical oxidation mechanism for PPV is somewhat different. Evidently, the most sensitive unit in PPV is the vinyl group. The photooxidation behavior of polyacetylene  $[(CH)_x]$  provided the initial clues to the possible byproducts. Gibson *et al.*<sup>12</sup> indicated that photooxidation of  $(CH)_x$  proceeds through chain scission to yield two terminal aldehyde groups. Applying this to PPV, we decided that a suitable low molecular weight model compound should contain a terminal aldehyde group. Stilbene-4,4'-dialdehyde<sup>15</sup> (StAld) shown in Figure 2 was chosen based on availability. Figure 2 illustrates the difference IR spectra of PPV as a function of lamp exposure and compares them with the corresponding pristine PPV spectrum and the solution and solid spectra of StAld. The growing peaks correspond well with those of the StAld model compound ( $1693\text{ cm}^{-1}$  aromatic aldehyde C=O stretch,  $1602$  and  $1567\text{ cm}^{-1}$  'quadrant' ring stretch,  $1390\text{ cm}^{-1}$  aldehyde CH in plane rock,  $1207\text{ cm}^{-1}$  phenyl-C(aldehyde) stretching mode and  $1165\text{ cm}^{-1}$  aromatic aldehyde mode of unknown origin). The negative peaks correspond well with the disappearance of the pristine PPV spectrum ( $1516$  and  $1423\text{ cm}^{-1}$  *p*-substituted phenylene semi-circle stretches,  $965\text{ cm}^{-1}$  *trans*-vinylene CH out of plane bend and  $837\text{ cm}^{-1}$  *p*-phenylene CH out of plane bend). At the late stages of oxidation, a shoulder at  $1720\text{ cm}^{-1}$  becomes quite prominent. The origin of this shoulder is still unclear. Higher oxidation products of aldehydes, such as esters and anhydrides, could explain its higher frequency and evolution.

The PL intensity of these PPV films is shown in Figure 3 as a function of irradiation. In air, we see a dramatic decrease in PL intensity, due to the resulting carbonyl incorporation in the polymer. On the other hand, the PL intensity remains



Downloaded by [Tomsk State University of Control Systems and Radio] at 12:38 18 February 2013



Downloaded by [Tomsk State University of Control Systems and Radio] at 12:38 18 February 2013

Downloaded by [Tomsk State University of Control Systems and Radio] at 12:38 18 February 2013

Downloaded by [Tomsk State University of Control Systems and Radio] at 12:38 18 February 2013

## CONCLUSIONS

- 1) The thermal oxidation of PPV occurs predominately through the residual hydroxy groups which oxidize to ketones at elevated temperatures in the presence of traces of oxygen.
- 2) The photochemical oxidation of PPV occurs at the vinylene bond and results in chain scission with terminal aldehyde formation.
- 3) The present study indicates that PPV is quite stable in the absence of oxygen. Carbonyl impurities, formed by thermal or photochemical oxidation, act as effective PL quenchers. Therefore the long term stability of PPV based LEDs could be achieved in the absence of carbonyl forming environment.

## ACKNOWLEDGMENTS

The authors wish to thank A. Dodabalapur, K. Konstantinidis, R. L. Opila and T. M. Miller for stimulating discussion and suggestions.

## REFERENCES

1. Papadimitrakopoulos, F.; Galvin, M. E.; Kim, H. H.; Konstantinidis, K.; Miller, T. M.; and Chandross E. A.; In *Polymer Preprints* **1994**, *35* (1), 414; *ibid.* submitted to Chemistry of Materials.
2. Burroughes, J. H.; Bradley, D. D. C.; Brown, A. R.; Marks, R. N.; Mackay, K.; Friend, R. H.; Burn, P. L.; Holmes, A. B. *Nature* **1990**, *347*, 539.
3. a) Greenham, N. C.; Moratti, S. C.; Bradley, D. D. C.; Friend, R. H.; Holmes, A. B. *Nature*, **1993**, *365*, 628. b) Gustafsson, G.; Cao, Y.; Treacy, G. M.; Klavetter, F.; Colaneri, N.; Heeger, A. J. *Nature* **1992**, *357*, 477. c) Yang, Z.; Sokolik, I.; Karasz, F. E. *Macromolecules* **1993**, *26*, 1188.
4. Hsieh, B. R.; Antoniadis, H.; Abkowitz, M. A.; Stolka, M. *Polymer Preprints* **1992**, *33*, 414; Burn, P. L.; Bradley, D. D. C.; Brown, A. R.; Friend, R. H.; Holmes, A. B. *Synth. Metals* **1991**, *41-43*, 261.
5. Lenz, R. W.; Han, C. C.; Stenger-Smith, J. S.; Karasz, F. *Polym. Sci.: Part A: Polym. Chem.* **1988**, *26*, 3241.
6. Murase, I.; Ohnishi, T.; Noguchi, T.; Hirooka, M. *Polym. Commun.* **1984**, *25*, 327.
7. Yoshino, K.; Kuwabara, T.; Iwasa, T.; Kawai, T.; Onoda, M. *Japanese Journal of Applied Physics* **1990**, *29*, L1514.
8. Yan, M.; Rothberg, L. J.; Papadimitrakopoulos, F.; Galvin, M. E.; Miller T. M. *Phys. Rev. Lett.* **1994**, *72*, 1104.
9. Yan, M.; Rothberg, L. J.; Papadimitrakopoulos, F.; Galvin, M. E.; Miller T. M. submitted to Phys. Rev. Lett..
10. Air-Products *Electronics Speciality Gas Catalog*; **1992**.
11. a) Burn, P. L.; Holmes, A. B.; Kraft, A.; Bradley, D. D. C.; Brown, A. R.; Friend, R. H.; Gymer, R. W. *Nature* **1993**, *356*, 47. b) Halliday, D. A.; Burn, P. L.; Bradley, D. D. C.; Friend, R. H.; Gelsen, O. M.; Holmes, A. B.; Kraft, A.; Martens, J. H. F.; Pichler, K. *Adv. Mater.* **1993**, *5*, 40;
12. Gibson, H. W.; Pochan, J. M. *Macromolecules* **1982**, *15*, 242.
13. Müller, P The Chemistry of ethers, crown ethers, hydroxy groups and their sulfur analogues, Part 1, Chapter 12, Patai, S. editor, **1980**, J. Wiley & Sons Ltd., NY.
14. Zhang, C.; Braun, D.; Heeger, A. J. *J. Appl. Phys.* **1993**, *73*(10), 5177.
15. Katz, H. E.; Shane, S. F.; Wilson, W. L.; Schilling, M. L.; Ungashe, S.; submitted for publication.